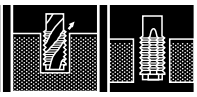
2306 HSS DIN 5157

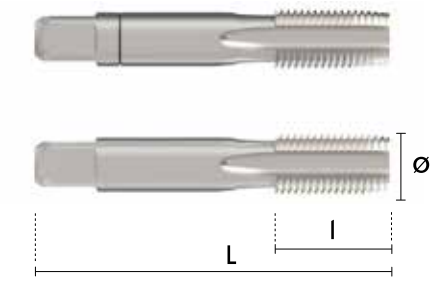
G
ISO 228

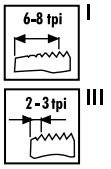


P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
●									●	●							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

Macho 3º
Taraud 3º
Tap 3º
Gewindebohrer 3º
} PVP = €/2





Ø	P	Nº	L mm	l mm	⊠ mm	d mm
1/8	28,00	2	63	20	5,50	7,0
1/4	19,00	2	70	22	9,00	11,0
3/8	19,00	2	70	22	9,00	12,0
1/2	14,00	2	75	24	12,00	16,0
5/8	14,00	2	80	22	14,50	18,0
3/4	14,00	2	90	22	16,00	20,0
7/8	14,00	2	90	22	18,00	22,0
1"	11,00	2	100	25	20,00	25,0
1"1/8	11,00	2	125	40	22,00	28,0

Ø	P	Nº	L mm	l mm	⊠ mm	d mm
1"1/4	11,00	2	125	40	24,00	32,0
1"3/8	11,00	2	140	40	29,00	36,0
1"1/2	11,00	2	140	40	29,00	36,0
1"3/4	11,00	2	140	40	32,00	40,0
2"	11,00	2	160	40	35,00	45,0
2"1/4	11,00	2	160	40	39,00	50,0
2"1/2	11,00	2	160	40	39,00	50,0
2"3/4	11,00	2	160	40	39,00	50,0
3"	11,00	2	160	40	39,00	50,0

P Aceros / Aciers / Steels / Stähle
M Aceros Inox / Aciers Inox / Stainless Steels / Edelstahl
K Fundicion / Fonte / Cast Iron / Gusseisen
N Metales no ferrosos / Métal non Ferraux / Non Ferrous metals / NE-Metalle
S Titanio y Superaleaciones / Titanium et Supealliages / Titanium and Superalloys / Titan und Superlegierungen
H Materiales Duros / Materiels Durs / Hard materials / Hartmaterialien